

Patent Abstracts of Japan

PUBLICATION NUMBER : 11236001
PUBLICATION DATE : 31-08-99

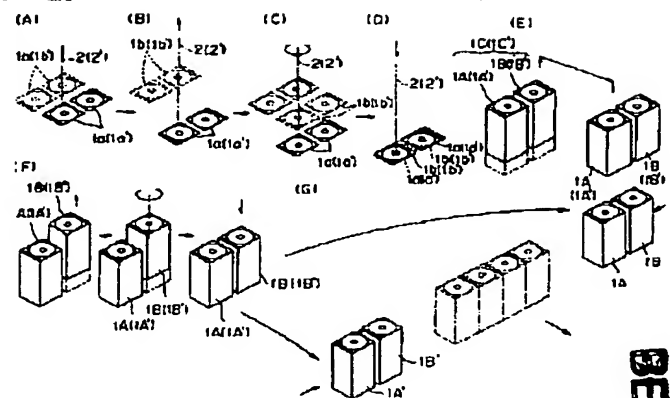
APPLICATION DATE : 23-02-98
APPLICATION NUMBER : 10040090

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INT.CL. : B65B 5/08

TITLE : BOXING METHOD OF TRAY FOR 12 CM OPTICAL DISK



ABSTRACT : PROBLEM TO BE SOLVED: To simultaneously simplify a mechanism part and save the space thereof.

SOLUTION: Trays 1a, 1b for a plurality of 12 cm compact disks, and trays 1a', 1b' for a plurality of 12 cm compact disks are formed in the rotationally- symmetric array by a pair of right and left pattern forming machines, a part of the trays 1a (1a') of the formed rotationally-symmetric trays 1a, 1b (1a', 1b') are transferred to the prescribed position, and the rest of the trays 1b (1b') are stacked on the trays 1a (1a') which are rotated around the center of the rotational symmetry and transferred, and tray laminated bodies 1A, 1B (1A', 1B') in which, for example, 50 trays are stacked, are formed by repeating this operation. A total of 200 tray laminated bodies 1A, 1B, 1A', 1B' are pushed out and inserted in a returnable container having an operating part opened in the side, the returnable container is turned by 90° to arrange the opening part upward, and then, the opening part is covered by a lid.

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